



# SAFETY DATA SHEET

Revision Date 21-Feb-2018

Version 6

## 1. IDENTIFICATION

**Product identifier**

**Product Name** THE RIGHT STUFF GASKET MAKER 7 OZ AE

**Other means of identification**

**Product Code** 25224

**Recommended use of the chemical and restrictions on use**

**Recommended Use** Sealant

**Uses advised against** No information available

**Details of the supplier of the safety data sheet**

**Manufacturer Address**

ITW Permatex  
6875 Parkland Blvd.  
Solon, OH 44139 USA

**May Also Be Distributed by:**

ITW Permatex Canada  
35 Brownridge Road, Unit 1  
Halton Hills, ON Canada L7G 0C6  
Telephone: (800) 924-6994

**24 Hour Emergency Phone Number** Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**E-mail address** mail@permatex.com

## 2. HAZARDS IDENTIFICATION

**Classification**

**OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 2
Gases under pressure	Compressed gas

**Label elements**

**Emergency Overview**

**Signal word**

**Warning**

Causes serious eye irritation  
May cause an allergic skin reaction  
Suspected of causing cancer  
Contains gas under pressure; may explode if heated



**Appearance** Black

**Physical state** Paste

**Odor** Mild

**Precautionary Statements - Prevention**

Obtain special instructions before use  
Do not handle until all safety precautions have been read and understood  
Use personal protective equipment as required  
Wash face, hands and any exposed skin thoroughly after handling  
Avoid breathing dust/fume/gas/mist/vapors/spray  
Contaminated work clothing should not be allowed out of the workplace  
Wear protective gloves/protective clothing/eye protection/face protection

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention  
IF ON SKIN: Wash with plenty of soap and water  
If skin irritation or rash occurs: Get medical advice/attention  
Wash contaminated clothing before reuse

**Precautionary Statements - Storage**

Store locked up  
Protect from sunlight. Store in a well-ventilated place

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

- Not applicable

Unknown acute toxicity 10.294 % of the mixture consists of ingredient(s) of unknown toxicity

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

**Substance(s)**

Chemical Name	CAS No	Weight-%	Trade Secret
NITROGEN	7727-37-9	1 - 5	*
CARBON BLACK	1333-86-4	1 - 5	*
2-BUTANONE OXIME	96-29-7	1 - 5	*

**4. FIRST AID MEASURES**

**Description of first aid measures**

**General advice** Get medical advice/attention if you feel unwell.

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<b>Eye contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Skin contact</b>	IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
<b>Ingestion</b>	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** See section 2 for more information.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES**

**Suitable extinguishing media**

Carbon dioxide (CO<sub>2</sub>), Dry chemical, Foam

**Unsuitable extinguishing media**

None.

**Specific hazards arising from the chemical**

Contains gas under pressure; may explode if heated.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Ensure adequate ventilation, especially in confined areas. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Contents under pressure.

**Environmental precautions**

**Environmental precautions** See Section 12 for additional Ecological Information.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Ensure adequate ventilation. Flood with water to complete polymerization and scrape off floor. Sweep up and shovel into suitable containers for disposal. Slippery, can cause falls if walked on.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. HANDLING AND STORAGE

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid breathing vapors or mists. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F. Protect from moisture.

**Incompatible materials** Strong oxidizing agents, Acids, Water

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control parameters**

**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
NITROGEN 7727-37-9	: See Appendix F: Minimal Oxygen Content	-	-
CARBON BLACK 1333-86-4	TWA: 3 mg/m <sup>3</sup> inhalable fraction	TWA: 3.5 mg/m <sup>3</sup> (vacated) TWA: 3.5 mg/m <sup>3</sup>	IDLH: 1750 mg/m <sup>3</sup> TWA: 3.5 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup> Carbon black in presence of Polycyclic aromatic hydrocarbons PAH

*NIOSH IDLH Immediately Dangerous to Life or Health*

**Other Information** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

**Appropriate engineering controls**

**Engineering Controls** Showers  
Eyewash stations  
Ventilation systems

**Individual protection measures, such as personal protective equipment**

- Eye/face protection** Tight sealing safety goggles.
- Skin and body protection** Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.
- Respiratory protection** Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

**General Hygiene Considerations** When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

**Physical state** Paste  
**Appearance** Black

<b>Odor</b>	Mild	
<b>Odor threshold</b>	No information available	
<b><u>Property</u></b>	<b><u>Values</u></b>	<b><u>Remarks • Method</u></b>
<b>pH</b>	7-8	
<b>Melting point / freezing point</b>	No information available	
<b>Boiling point / boiling range</b>	Not Applicable	Polymerization
<b>Flash point</b>	> 93 °C / > 200 °F	Tag Closed Cup
<b>Evaporation rate</b>	< 1	Butyl acetate = 1
<b>Flammability (solid, gas)</b>	No information available	
<b>Flammability Limit in Air</b>		
<b>Upper flammability limit:</b>	No information available	
<b>Lower flammability limit:</b>	No information available	
<b>Vapor pressure</b>	<5 mmHg @ 70°F	
<b>Vapor density</b>	3	Air = 1
<b>Relative density</b>	1.34	
<b>Water solubility</b>	Not applicable	Polymerization
<b>Solubility in other solvents</b>	No information available	
<b>Partition coefficient</b>	No information available	
<b>Autoignition temperature</b>	No information available	
<b>Decomposition temperature</b>	No information available	
<b>Kinematic viscosity</b>	No information available	
<b>Dynamic viscosity</b>	No information available	
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	

**Other Information**

<b>Softening point</b>	No information available
<b>Molecular weight</b>	No information available
<b>VOC Content (%)</b>	<3%
<b>Density</b>	No information available
<b>Bulk density</b>	No information available

**10. STABILITY AND REACTIVITY**

**Reactivity**

Stable under normal conditions

**Chemical stability**

Stable under recommended storage conditions

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Heat, flames and sparks.

**Incompatible materials**

Strong oxidizing agents, Acids, Water

**Hazardous Decomposition Products**

Carbon oxides  
Nitrogen oxides (NOx)  
Formaldehyde  
May release 2-butanone oxime (ethyl methyl ketoxime) at elevated temperature

**Information on likely routes of exposure**

<b>Inhalation</b>	May cause irritation of respiratory tract.
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**Eye contact** Contact with eyes may cause irritation. May cause redness and tearing of the eyes.  
**Skin contact** May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.  
**Ingestion** Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
CARBON BLACK 1333-86-4	> 15400 mg/kg ( Rat )	> 3 g/kg ( Rabbit )	-
2-BUTANONE OXIME 96-29-7	= 930 mg/kg ( Rat )	1000 - 1800 mg/kg ( Rabbit )	> 4800 mg/m <sup>3</sup> ( Rat ) 4 h

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Serious eye damage/eye irritation** Causes serious eye irritation.  
**Sensitization** May cause sensitization by skin contact.  
**Germ cell mutagenicity** No information available.  
**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
CARBON BLACK 1333-86-4	A3	Group 2B	-	X

*ACGIH (American Conference of Governmental Industrial Hygienists)*  
*A3 - Animal Carcinogen*  
*IARC (International Agency for Research on Cancer)*  
*Group 2B - Possibly Carcinogenic to Humans*  
*OSHA (Occupational Safety and Health Administration of the US Department of Labor)*  
*X - Present*

**Target Organ Effects** Eyes, Lymphatic System, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document .

**ATEmix (oral)** 10960 mg/kg  
**ATEmix (dermal)** 8999 mg/kg

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Mobility**

No information available.

Chemical Name	Partition coefficient
2-BUTANONE OXIME 96-29-7	0.65

**Other adverse effects**

No information available

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

<b>Disposal of wastes</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.
<b>Contaminated packaging</b>	Do not reuse container.
<b>US EPA Waste Number</b>	Not applicable

#### 14. TRANSPORT INFORMATION

**DOT**

<b>UN/ID no</b>	UN 1950
<b>Proper shipping name:</b>	Aerosols, Limited Quantity (LQ)
<b>Hazard Class</b>	2.2
<b>Emergency Response Guide Number</b>	126

**IATA**

<b>UN/ID no</b>	ID 8000
<b>Proper shipping name:</b>	Consumer commodity
<b>Hazard Class</b>	9
<b>ERG Code</b>	9L

**IMDG**

<b>UN/ID no</b>	UN 1950
<b>Proper shipping name:</b>	Aerosols, Limited Quantity (LQ)
<b>Hazard Class</b>	2.2
<b>EmS-No</b>	F-D, S-U

#### 15. REGULATORY INFORMATION

**International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Not determined
<b>IECSC</b>	Complies
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**SARA 311/312 Hazard Categories**

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

**US State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
CARBON BLACK - 1333-86-4	*Carcinogen (airborne, unbound particles of respirable size)

• \*The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
NITROGEN 7727-37-9	X	X	X
CARBON BLACK 1333-86-4	X	X	X
ALUMINIUM POWDER 7429-90-5	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**WHMIS Hazard Class**

A Compressed gases, D2A - Very toxic materials

**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<b>NFPA</b>	Health hazards 2	Flammability 1	Instability 0	-
<b>HMIS</b>	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)  
HMIS (Hazardous Material Information System)

Revision Date 21-Feb-2018

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**